

**IN THE SPECIFICATION:**

Please amend the paragraph bridging Columns 3 and 4 (Col. 3, lines 59-67 and Col. 4, lines 1-4) to read as follows:

A first mold half **26a** is removably attached to a front face **12** of the movable platen **10**. A second mold half **26b** is removably mounted to [second stationary platen] clamp block **34b** such that mold halves **26a** and **26b** form a mold cavity **28** therein when brought into contact during clamp-up by clamp column **20**. Attached to the [first] stationary platen **34a** and in communication with mold cavity **28** is an injection unit **36** which selectively provides molten resin to mold cavity **28** under high pressure and temperature for the formation of an injection molded article. As the high pressure resin enters the mold cavity, the pressure acts to separate the two faces of mold halves **26a** and **26b**. It is this injection pressure that the clamping force generated by clamp column **20** must resist.